

	KMS MANUFACTURING COMPANY			
	Document name:	FINISHED PRODUCT ANALYSIS REPORT		
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	Rev.:	04	Rev. Date :	10/10/2022

Product Name: Healing One Aid			C. No.: 192
Generic Name: SKIN BARRIER MICROPOROUS SURGICAL TAPE			
Mfg. Lic. No. MFG/MD/2020/000125			Temp. range: 23(±5 °C)
Batch No.: 2310162	Packed Size: 3"(9.1m)		Actual Temp.: 24°C
Batch Size: 1160 SQM	T.S. Qty: 10 Nos.		Humidity range: 59% (±10 %)
Mfg. Dt: OCT-2023	Exp. Dt: 3 Years From Date Of Mfg.		Actual Humidity: 58%
A.R. No.: F192/23-24	Passing Dt: 13/10/23		Sample Drawn by: Nilam

Sr. No.	Characteristic	Specification	Tolerance (Min)	Tolerance (Max)	Method of Inspection	Result	
1	Description	Off-white in colour, adhesive, Micro porous, Non woven, hypoallergenic, easy to tear surgical tape roll with inside their respective PP/Paper core.	-	-	In House	Off-white in colour, adhesive, Micro porous, Non woven, hypoallergenic, easy to tear surgical tape roll with inside PP core.	
2	General Appearance	Free From dust, Extraneous material & Surface defects	-	-	In House	Complies	
3	Thickness	0.15 mm	0.12 mm	0.18 mm	In House	0.15mm	
	Instrument ID : KMS/QC/INST/009						
4	Tape Width Instrument ID : KMS/QC/INST /012	9.0/9.1/9.14 mtr			In House	9.14mtr	
		½"	12.5mm	11.5		13.5	-
		1"	25mm	24		26	-
		2"	50mm	48		52	-
		3"	75mm	73		77	75mm
		4"	100mm	97		103	-
		5 mtr				5 mtr	
		½"	12.5mm	11.5		13.5	-
		1"	25mm	24		26	-
		2"	50mm	48		52	-
		3"	75mm	73		77	-
		4"	100mm	97		103	-
		10 mtr				10 mtr	
		2"	50mm	48		52	-
		3"	75mm	73		77	-
5	Length of Roll Instrument ID : KMS/QC/INST /012	9.0/9.1/9.14 mtr			In House	9.14mtr	
		½"	900-925cm	900		925	-
		1"	900-925cm	900		925	-
		2"	900-925cm	900		925	-
		3"	900-925cm	900		925	911cm
		4"	900-925cm	900		925	-
		5 mtr				5 mtr	
		½"	500-525cm	500		525	-
		1"	500-525cm	500		525	-
		2"	500-525cm	500		525	-
		3"	500-525cm	500		525	-
		4"	500-525cm	500		525	-

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		10 mtr							10 mtr			
		2"	1000-1025cm	1000	1025			-				
		3"	1000-1025cm	1000	1025			-				
6	Weight of Roll Instrument ID : KMS/QC/INST/ 003	9.0/9.1/9.14 mtr						In House	9.14mtr			
		Size	Paper Core (gm)	PP Core (gm)	Paper Core (gm)	PP Core (gm)	Paper Core (gm)		PP Core (gm)	PP Core		
		½"	9-11	7-9	9	7	11		9	-		
		1"	17-23	14-18	17	14	23		18	-		
		2"	35-40	28-36	35	28	40		36	-		
		3"	53-63	42-54	53	42	63		54	48.56		
		4"	75-78	56-72	75	56	78		72	-		
		5 mtr							5 mtr			
		½"	5.5 – 7.5	4-6	5.5	4	7.5		6	- -		
		1"	11-14	8-12	11	8	14		12	-		
		2"	22-25	16-24	22	16	25		24	-		
		3"	35-40	24-36	35	24	40		36	-		
		4"	46-52	32-48	46	32	52		48	-		
		10 mtr							10mtr			
		2"	-	33-40	-	33	-		40	-		
		3"	-	51-58	-	51	-		58	-		
		7	Adhesive Strength to steel	1400 – 1800 gm / 25mm		1400			1800		EN 1939:2003	1560 gm/25mm
			Instrument ID : KMS/QC/INST/001									

OPINION: The Above Sample Complies / -Does Not Complies As per Finished product Specification QC/FPS/016.

Analyzed By: Signature QC Chemist

Date:

Approved by: Signature QA

Date:

13/10/23