

KMS	KMS MANUFACTURING COMPANY			
	Document name:	FINISHED PRODUCT ANALYSIS REPORT		
	Document no:	FMT-QCD-013P	Page:	1 of 2
	Rev.:	04	Rev. Date :	10/10/2022

Product Name: HEALING ONE AID		C. No.: 198
Generic Name: SKIN BARRIER MICROPOROUS SURGICAL TAPE		
Mfg. Lic. No. MFG/MD/2020/000125		Temp. range: 23(±5 °C)
Batch No.: 2310170	Packed Size: 1"(9.1m)	Actual Temp.: 24°C
Batch Size: 2900 SQM	T.S. Qty: 10 Nos.	Humidity range: 59% (±10 %)
Mfg. Dt: OCT-2023	Exp. Dt: 3 Years From Date Of Mfg	Actual Humidity: 58%
A.R. No.: F198/23-24	Passing Dt: 25/10/23	Sample Drawn by: Nilam

Sr. No.	Characteristic	Specification	Tolerance (Min)	Tolerance (Max)	Method of Inspection	Result	
1	Description	Off-white in colour, adhesive, Micro porous, Non woven, hypoallergenic, easy to tear surgical tape roll with inside their respective PP/Paper core.	-	-	In House	Off-white in colour, adhesive, Micro porous, Non woven, hypoallergenic, easy to tear surgical tape roll with inside PP core.	
2	General Appearance	Free From dust, Extraneous material & Surface defects	-	-	In House	Complies	
3	Thickness	0.15 mm	0.12 mm	0.18 mm	In House	0.15mm	
	Instrument ID : KMS/QC/INST/009						
4	Tape Width Instrument ID : KMS/QC/INST /012	9.0/9.1/9.14 mtr			In House	9.1mtr	
		½"	12.5mm	11.5		13.5	-
		1"	25mm	24		26	25mm
		2"	50mm	48		52	-
		3"	75mm	73		77	-
		4"	100mm	97		103	-
		5 mtr				5 mtr	
		½"	12.5mm	11.5		13.5	-
		1"	25mm	24		26	-
		2"	50mm	48		52	-
		3"	75mm	73		77	-
		4"	100mm	97		103	-
		10 mtr				10 mtr	
		2"	50mm	48		52	-
		3"	75mm	73		77	-
		5	Length of Roll Instrument ID : KMS/QC/INST /012	9.0/9.1/9.14 mtr			In House
½"	900-925cm			900	925	-	
1"	900-925cm			900	925	912cm	
2"	900-925cm			900	925	-	
3"	900-925cm			900	925	-	
4"	900-925cm			900	925	-	
5 mtr				5 mtr			
½"	500-525cm			500	525	-	
1"	500-525cm			500	525	-	
2"	500-525cm			500	525	-	
3"	500-525cm			500	525	-	
4"	500-525cm			500	525	-	

	KMS MANUFACTURING COMPANY		
	Document name:	FINISHED PRODUCT ANALYSIS REPORT	
	Document no:	FMT-QCD-013P	Page: 2 of 2
	Rev.:	04	Rev. Date : 10/10/2022

6	Weight of Roll	10 mtr						10 mtr
		2"	1000-1025cm	1000	1025			-
		3"	1000-1025cm	1000	1025			-
		9.0/9.1/9.14 mtr						9.1mtr
		Size	Paper Core (gm)	PP Core (gm)	Paper Core (gm)	PP Core (gm)	Paper Core (gm)	PP Core
		1/2"	9-11	7-9	9	7	11	9
		1"	17-23	14-18	17	14	23	18
		2"	35-40	28-36	35	28	40	36
		3"	53-63	42-54	53	42	63	54
		4"	75-78	56-72	75	56	78	72
		5 mtr						In House
		1/2"	5.5 - 7.5	4-6	5.5	4	7.5	6
		1"	11-14	8-12	11	8	14	12
		2"	22-25	16-24	22	16	25	24
7	Adhesive Strength to steel	3"	35-40	24-36	35	24	40	36
		4"	46-52	32-48	46	32	52	48
		10 mtr						10mtr
		2"	-	33-40	-	33	-	40
		3"	-	51-58	-	51	-	58
		1400 - 1800 gm / 25mm						1800
		1400						EN 1939:2003
		Instrument ID : KMS/QC/INST/001						1548 gm/25mm

OPINION: The Above Sample Complies / Does Not Complies As per Finished product Specification QC/FPS/016.

Analyzed By: Signature QC Chemist

Date:

Approved by: Signature QA

Date:

