



ALVENTA PHARMA LIMITED

VILL. KISHANPURA, TEHSIL BADDI- NALAGARH ROAD, DISTT.- SOLAN (H.P) 174101

Quality Control Department

CERTIFICATE OF ANALYSIS (FINISHED PRODUCT)

Product Name	Acecloheal-TH	A.R. No.	FG/G/24A0400
Generic Name	Aceclofenac, Paracetamol & Thiocolchicoside Tablets	Sample Quantity	60 Tablets
Batch No.:	AGT40421	Sample Received on	15/05/2024
Batch Size:	1.0 Lac	Analysis Date	15/05/2024
Mfg. Date.	04/2024	Release Date	22/05/2024
Exp. Date	03/2026	Page No.:	Page 1 of 2

Sr. No.	Test Parameter	Acceptance Criteria	Result		
1.	Description	Yellow colour, elongated shaped, biconvex, having scored line on one side, film coated tablet.	Yellow colour, elongated shaped, biconvex, having scored line on one side, film coated tablet.		
2.	Identification	In the assay, the principal peaks in the chromatogram obtained with the test solution correspond to the peaks in the chromatogram obtained with the reference solution.	Complies		
3.	Average weight	925.00 mg ± 3%	921.295 mg		
4.	Uniformity of weight	± 5% of its average weight.	Min: 910.26 mg ; Max: 933.45 mg -1.20% ; +1.32%		
5.	Disintegration time	Not more than 30 minutes.	05 minutes 32 seconds.		
6.	Hardness	NLT 4.0 Kg/cm ²	18.1 Kg/cm ²		
7.	Uniformity of content	The acceptance value (AV) calculated using 10 dosage units must be less than or equal to 15 (L1 =15, L2 =25)	2.09		
8.	Assay:				
	Each film coated tablet	Claim	Limit	mg	%
	Aceclofenac IP	100 mg	Between 90.0 % to 110.0 % of labeled amount. Between 90.0 mg to 110.0 mg	102.93 mg	102.93%
	Paracetamol IP	325 mg	Between 90.0 % to 110.0 % of labeled amount. Between 292.5 mg to 357.5 mg	328.43 mg	101.06 %
	Thiocolchicoside IP	4 mg	Between 90.0 % to 110.0 % of labeled amount. (Between 3.6 mg to 4.4 mg)	4.02 mg	100.41%

Particulars	Prepared By	Checked By	Approved By
Name	Praveen Kumar	DURGESH KUMAR	Chaitan Singh
Designation	Executive	QC Head	Head-QA
Signature			
Date	22/05/2024	22/05/2024	22/05/2024



ALVENTA PHARMA LIMITED

VILL. KISHANPURA, TEHSIL BADDI- NALAGARH ROAD, DISTT.- SOLAN (H.P) 174101

Quality Control Department

CERTIFICATE OF ANALYSIS (FINISHED PRODUCT)

Product Name	Acecloheal-TH	A.R. No.	FG/G/24A0400
Generic Name	Aceclofenac, Paracetamol & Thiocolchicoside Tablets	Sample Quantity	60 Tablets
Batch No.:	AGT40421	Sample Received on	15/05/2024
Batch Size:	1.0 Lac	Analysis Date	15/05/2024
Mfg. Date.	04/2024	Release Date	22/05/2024
Exp. Date	03/2026	Page No.:	Page 2 of 2

9.	Microbial Limit Tests:		
a.	Total aerobic microbial count	NMT 1000 cfu/g	45 cfu/g
b.	Total yeast and mould count	NMT 100 cfu/g	Less than 10 cfu/g
c.	Pathogens: Escherichia coli	Should be absent/g	Absent/g

Remarks: The above test parameters are complies/ not complies as per IP/BP/USP & In-House Specification.

Particulars	Prepared By	Checked By	Approved By
Name	Praveen Kumar	DURGESH KUMAR	Gautam Singh
Designation	Executive	QC Head	Head-QA
Signature			
Date	22/05/2024	22/05/2024	22/05/2024