

	KMS MANUFACTURING COMPANY			
	Document name:	FINISHED PRODUCT ANALYSIS REPORT		
	Document no:	FMT-QCD-013P	Page:	1 of 2
	Rev.:	05	Rev. Date :	10/01/2023

Product Name: Healing One Aid			C. No.: 49
Generic Name: SKIN BARRIER MICROPOROUS SURGICAL TAPE			
Mfg. Lic. No.: MFG/MD/2020/000125			Temp. range: 23(±5 °C)
Batch No.: 2405048	Packed Size: 1",2",3"(9.14m)		Actual Temp.: 24°C
Batch Size: 6490 SQm	T.S. Qty: 20Nos		Humidity range: 59% (±10 %)
Mfg. Dt: May-2024	Exp. Dt: 3 Years From Date Of Mfg.		Actual Humidity: 58%
A.R. No.: F049/24-25	Passing Dt: 14/05/2024		Sample Drawn by: Nilam

Sr. No.	Characteristic	Specification	Tolerance (Min)	Tolerance (Max)	Method of Inspection	Result	
1	Description	Off-white in colour, adhesive, Micro porous, Non woven, hypoallergenic, easy to tear surgical tape roll with inside their respective PP/Paper core.	-	-	In House	Off-white in colour, adhesive, Micro porous, Non woven, hypoallergenic, easy to tear surgical tape roll with inside their respective PP core.	
2	General Appearance	Free From dust, Extraneous material & Surface defects	-	-	In House	Complies	
3	Thickness	0.15 mm	0.12 mm	0.18 mm	In House	0.15mm	
	Instrument ID : KMS/QC/INST/009						
4	Tape Width	9.0/9.1/9.14 mtr			In House	9.14 mtr	
		1cm	10mm	9		11	-
		½"	12.5mm	11.5		13.5	-
		1"	25mm	24		26	25mm
		2"	50mm	48		52	50mm
		3"	75mm	73		77	75mm
		4"	100mm	97		103	-
		5 mtr				5 mtr	
		½"	12.5mm	11.5		13.5	-
		1"	25mm	24		26	-
		2"	50mm	48		52	-
		3"	75mm	73		77	-
		4"	100mm	97		103	-
		10 mtr				10 mtr	
		2"	50mm	48		52	-
		3"	75mm	73		77	-
		6 mtr				6 mtr	
		½"	12.5mm	11.5		13.5	-
		1"	25mm	24		26	-
		2"	50mm	48		52	-
		3"	75mm	73		77	-
5	Length of Roll	9.0/9.1/9.14 mtr			In House	9.14 mtr	
		1cm	900-925cm	900		925	-
		½"	900-925cm	900		925	-
		1"	900-925cm	900		925	912cm
		2"	900-925cm	900		925	914cm
		3"	900-925cm	900		925	913cm
		Instrument ID : KMS/QC/INST /012					

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		4"	900-925cm	900	925		-			
		5 mtr					5 mtr			
		½"	500-525cm	500	525		-			
		1"	500-525cm	500	525		-			
		2"	500-525cm	500	525		-			
		3"	500-525cm	500	525		-			
		4"	500-525cm	500	525		-			
		10 mtr					10 mtr			
		2"	1000-1025cm	1000	1025		-			
		3"	1000-1025cm	1000	1025		-			
		6 mtr					6mtr			
		½"	600-625cm	600	625		-			
		1"	600-625cm	600	625		-			
		2"	600-625cm	600	625		-			
		3"	600-625cm	600	625		-			
		6	Weight of Roll Instrument ID : KMS/QC/INST/ 003	9.0/9.1/9.14 mtr				In House	9.14 mtr	
				Size	PP Core (gm)		PP Core (gm)		PP Core (gm)	PP Core
1cm	7-9			7	9	-				
½"	7-9			7	9	-				
1"	14-18			14	18	16.25gm				
2"	28-36			28	36	32.56gm				
3"	42-54			42	54	48.52gm				
4"	56-72			56	72	-				
5 mtr				5 mtr						
½"	4-6			4	6	-				
1"	8-12			8	12	-				
2"	16-24			16	24	-				
3"	24-36			24	36	-				
4"	32-48			32	48	-				
10 mtr				10 mtr						
2"	33-40			33	40	-				
3"	51-58			51	58	-				
6 mtr				6 mtr						
½"	4-7			4	7	-				
1"	10-13			10	13	-				
2"	20-25			20	25	-				
3"	30-36			30	36	-				
7	Adhesive Strength to steel			1400 – 1800 gm / 25mm		1400	1800		EN 1939:2003	1680gm/25mm
	Instrument ID : KMS/QC/INST/001									

OPINION: The Above Sample Complies / Does Not Complies As per Finished product Specification QC/FPS/016.

Analyzed By: Signature QC Chemist

Date: 14/05/2024

Approved By: Signature Plant Head

Date: 14/05/2024