

	KMS MANUFACTURING COMPANY			
	Document name:	FINISHED PRODUCT ANALYSIS REPORT		
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	Rev.:	06	Rev. Date :	01/04/2024

Product Name: HEALING ONE AID			C. No.: 104
Generic Name: SKIN BARRIER MICROPOROUS SURGICAL TAPE			
Mfg. Lic. No.: MFG/MD/2020/000125			Temp. range: 23(±5 °C)
Batch No.: 2407103	Packed Size: ½",1"(9.1m)		Actual Temp.: 24°C
Batch Size: 5840SQM	T.S. Qty: 15 Nos		Humidity range: 59% (±10 %)
Mfg. Dt: JUL-2024	Exp. Dt: 3 Years		Actual Humidity: 58 %
A.R. No.: F104/24-25	Passing Dt: 03/07/2024		Sample Drawn by: Nilam

Sr. No.	Characteristic	Specification	Tolerance (Min)	Tolerance (Max)	Method of Inspection	Result	
1	Description	Off-white in colour, adhesive, Micro porous, Non woven, hypoallergenic, easy to tear surgical tape roll with inside their respective PP/Paper core.	-	-	In House	Off-white in colour, adhesive, Micro porous, Non woven, hypoallergenic, easy to tear surgical tape roll with inside PP core.	
2	General Appearance	Free From dust, Extraneous material & Surface defects	-	-	In House	Complies	
3	Thickness	0.12mm	0.09 mm	0.15 mm	In House	0.12mm	
	Instrument ID : KMS/QC/INST/009						
4	Tape Width	9.0/9.1/9.14 mtr			In House	9.1mtr	
		1cm	10mm	9		11	-
		½"	12.5mm	11.5		13.5	12.5mm
		1"	25mm	24		26	25mm
		2"	50mm	48		52	-
		3"	75mm	73		77	-
		4"	100mm	97		103	-
		5 mtr				5mtr	
		½"	12.5mm	11.5		13.5	-
		1"	25mm	24		26	-
		2"	50mm	48		52	-
		3"	75mm	73		77	-
		4"	100mm	97		103	-
		10 mtr				10 mtr	
		2"	50mm	48		52	-
		3"	75mm	73		77	-
		6 mtr				6mtr	
		½"	12.5mm	11.5		13.5	-
		1"	25mm	24		26	-
		2"	50mm	48		52	-
		3"	75mm	73		77	-
5	Length of Roll	9.0/9.1/9.14 mtr			In House	9.1 mtr	
		1cm	900-925cm	900		925	-
		½"	900-925cm	900		925	912cm
		1"	900-925cm	900		925	915cm
		2"	900-925cm	900		925	-
		3"	900-925cm	900		925	-
		Instrument ID : KMS/QC/INST /012					

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6	Weight of Roll Instrument ID : KMS/QC/INST/ 003	4"	900-925cm	900	925	In House	-
		5 mtr					5 mtr
		½"	500-525cm	500	525		-
		1"	500-525cm	500	525		-
		2"	500-525cm	500	525		-
		3"	500-525cm	500	525		-
		4"	500-525cm	500	525		-
		10 mtr					10 mtr
		2"	1000-1025cm	1000	1025		-
		3"	1000-1025cm	1000	1025		-
		6 mtr					6mtr
		½"	600-625cm	600	625		-
		1"	600-625cm	600	625		-
		2"	600-625cm	600	625		-
		3"	600-625cm	600	625		-
		9.0/9.1/9.14 mtr					9.1 mtr
		Size	PP Core (gm)	PP Core (gm)	PP Core (gm)		PP Core (gm)
		1cm	7-9	7	9		-
		½"	7-9	7	9		7.90gm
1"	14-18	14	18	15.89gm			
2"	28-36	28	36	-			
3"	42-54	42	54	-			
4"	56-72	56	72	-			
5 mtr				5 mtr			
½"	4-6	4	6	-			
1"	8-12	8	12	-			
2"	16-24	16	24	-			
3"	24-36	24	36	-			
4"	32-48	32	48	-			
10 mtr				10 mtr			
2"	33-40	33	40	-			
3"	51-58	51	58	-			
6 mtr				6mtr			
½"	4-7	4	7	-			
1"	10-13	10	13	-			
2"	20-25	20	25	-			
3"	30-36	30	36	-			
7	Adhesive Strength to steel	900 – 1500 gm / 25mm	900	1500	EN 1939:2003	1250gm/25mm	
	Instrument ID : KMS/QC/INST/001						

OPINION: The Above Sample Complies / Does Not Complies As per Finished product Specification QC/FPS/016.

Analyzed By: Signature QC Chemist
Date: 03/07/2024

Approved by: Signature Plant Head
Date: 03/07/2024