

	KMS MANUFACTURING COMPANY			
	Document name:	FINISHED PRODUCT ANALYSIS REPORT		
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	Rev.:	06	Rev. Date :	01/04/2024

Product Name: HEALING ONE AID			C. No.: 157
Generic Name: SKIN BARRIER MICROPOROUS SURGICAL TAPE			
Mfg. Lic. No.: MFG/MD/2020/000125			Temp. range: 23(±5 °C)
Batch No.: 2408153	Packed Size: ½",1"(9.1m)		Actual Temp.: 24°C
Batch Size: 4800SQM	T.S. Qty: 15 Nos		Humidity range: 59% (±10 %)
Mfg. Dt: AUG-2024	Exp. Dt: 3 Years		Actual Humidity: 58 %
A.R. No.: F157/24-25	Passing Dt: 28/08/2024		Sample Drawn by: Nilam

Sr. No.	Characteristic	Specification	Tolerance (Min)	Tolerance (Max)	Method of Inspection	Result	
1	Description	Off-white in colour, adhesive, Micro porous, Non woven, hypoallergenic, easy to tear surgical tape roll with inside their respective PP/Paper core.	-	-	In House	Off-white in colour, adhesive, Micro porous, Non woven, hypoallergenic, easy to tear surgical tape roll with inside PP core.	
2	General Appearance	Free From dust, Extraneous material & Surface defects	-	-	In House	Complies	
3	Thickness	0.12mm	0.09 mm	0.15 mm	In House	0.12mm	
	Instrument ID : KMS/QC/INST/009						
4	Tape Width Instrument ID : KMS/QC/INST /012	9.0/9.1/9.14 mtr				In House	9.1mtr
		1cm	10mm	9	11		-
		½"	12.5mm	11.5	13.5		12.5mm
		1"	25mm	24	26		25mm
		2"	50mm	48	52		-
		3"	75mm	73	77		-
		4"	100mm	97	103		-
		5 mtr					5mtr
		½"	12.5mm	11.5	13.5		-
		1"	25mm	24	26		-
		2"	50mm	48	52		-
		3"	75mm	73	77		-
		4"	100mm	97	103		-
		10 mtr					10 mtr
		2"	50mm	48	52		-
		3"	75mm	73	77		-
		6 mtr					6mtr
		½"	12.5mm	11.5	13.5		-
		1"	25mm	24	26		-
		2"	50mm	48	52		-
		3"	75mm	73	77		-
5	Length of Roll Instrument ID : KMS/QC/INST /012	9.0/9.1/9.14 mtr				In House	9.1 mtr
		1cm	900-925cm	900	925		-
		½"	900-925cm	900	925		911cm
		1"	900-925cm	900	925		915cm
		2"	900-925cm	900	925		-
		3"	900-925cm	900	925		-

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		4"	900-925cm	900	925		-
		5 mtr					5 mtr
		½"	500-525cm	500	525		-
		1"	500-525cm	500	525		-
		2"	500-525cm	500	525		-
		3"	500-525cm	500	525		-
		4"	500-525cm	500	525		-
		10 mtr					10 mtr
		2"	1000-1025cm	1000	1025		-
		3"	1000-1025cm	1000	1025		-
		6 mtr					6mtr
		½"	600-625cm	600	625		-
		1"	600-625cm	600	625		-
		2"	600-625cm	600	625		-
		3"	600-625cm	600	625		-
6	Weight of Roll Instrument ID : KMS/QC/INST/ 003	9.0/9.1/9.14 mtr				In House	9.1 mtr
		Size	PP Core (gm)	PP Core (gm)	PP Core (gm)		PP Core (gm)
		1cm	7-9	7	9		-
		½"	7-9	7	9		8.14gm
		1"	14-18	14	18		16.14gm
		2"	28-36	28	36		-
		3"	42-54	42	54		-
		4"	56-72	56	72		-
		5 mtr					5 mtr
		½"	4-6	4	6		-
		1"	8-12	8	12		-
		2"	16-24	16	24		-
		3"	24-36	24	36		-
		4"	32-48	32	48		-
		10 mtr					10 mtr
		2"	33-40	33	40		-
		3"	51-58	51	58		-
		6 mtr					6mtr
		½"	4-7	4	7		-
		1"	10-13	10	13		-
2"	20-25	20	25	-			
3"	30-36	30	36	-			
7	Adhesive Strength to steel	900 – 1500 gm / 25mm		900	1500	EN 1939:2003	1400gm/25mm
	Instrument ID : KMS/QC/INST/001						

OPINION: The Above Sample Complies / Does Not Complies As per Finished product Specification QC/FPS/016.

Analyzed By: Signature QC Chemist

Date: 28/08/2024

Approved by: Signature Plant Head

Date: 28/08/2024