

	KMS MANUFACTURING COMPANY			
	Document name:	FINISHED PRODUCT ANALYSIS REPORT		
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	Rev.:	00	Rev. Date :	01/04/2023

Product Name: Healing One Aid			C. No.: 238
Generic Name: SKIN BARRIER MICROPOROUS SURGICAL TAPE			
Mfg. Lic. No.: MFG/MD/2020/000125			Temp. range: 23(±5 °C)
Batch No.: 2411229	Packed Size: 3"(9.1m)	Actual Temp.: 24°C	
Batch Size: 1160 Sqm	T.S. Qty: 10 Nos.	Humidity range: 59% (±10 %)	
Mfg. Dt: NOV-2024	Exp. Dt: 3 Years	Actual Humidity: 58%	
A.R. No.: F238/24-25	Passing Dt: 09/11/24	Sample Drawn by: Nilam	

Sr. No.	Characteristic	Specification	Tolerance (Min)	Tolerance (Max)	Method of Inspection	Result	
1	Description	Off-white in colour, adhesive, Micro porous, Non woven, hypoallergenic, easy to tear surgical tape roll with inside their respective PP/Paper core.	-	-	In House	Off-white in colour, adhesive, Micro porous, Non woven, hypoallergenic, easy to tear surgical tape roll with inside PP core.	
2	General Appearance	Free From dust, Extraneous material & Surface defects	-	-	In House	Complies	
3	Thickness	0.08 mm	0.05 mm	0.11 mm	In House	0.08mm	
	Instrument ID : KMS/QC/INST/009						
4	Tape Width	9.0/9.1/9.14 mtr			In House	9.1mtr	
		1cm	10mm	9		11	-
		½"	12.5mm	11.5		13.5	-
		1"	25mm	24		26	-
		2"	50mm	48		52	-
		3"	75mm	73		77	75mm
		4"	100mm	97		103	-
		5 mtr				-	
		½"	12.5mm	11.5		13.5	-
		1"	25mm	24		26	-
		2"	50mm	48		52	-
		3"	75mm	73		77	-
		4"	100mm	97		103	-
		10 mtr				-	
		2"	50mm	48		52	-
		3"	75mm	73		77	-
		6 mtr				-	
		½"	12.5mm	11.5		13.5	-
		1"	25mm	24		26	-
		2"	50mm	48		52	-
		3"	75mm	73		77	-
		5	Length of Roll	9.0/9.1/9.14 mtr			In House
Instrument ID : KMS/QC/INST /012	1cm		900-925cm	900	925	-	
	½"		900-925cm	900	925	-	
	1"		900-925cm	900	925	-	
	2"		900-925cm	900	925	-	
	3"		900-925cm	900	925	-	
						914cm	

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		4"	900-925cm	900	925		-			
		5 mtr					-			
		½"	500-525cm	500	525		-			
		1"	500-525cm	500	525		-			
		2"	500-525cm	500	525		-			
		3"	500-525cm	500	525		-			
		4"	500-525cm	500	525		-			
		10 mtr					-			
		2"	1000-1025cm	1000	1025		-			
		3"	1000-1025cm	1000	1025		-			
		6 mtr					-			
		½"	600-625cm	600	625		-			
		1"	600-625cm	600	625		-			
		2"	600-625cm	600	625		-			
		3"	600-625cm	600	625		-			
		6	Weight of Roll Instrument ID : KMS/QC/INST/ 003	9.0/9.1/9.14 mtr				In House	9.1mtr	
				Size	PP Core (gm)		PP Core (gm)		PP Core (gm)	PP Core
				1cm	7-9		7		9	-
				½"	7-9		7		9	-
				1"	14-18		14		18	-
2"	28-36			28	36	-				
3"	42-54			42	54	49.65gm				
4"	56-72			56	72	-				
5 mtr				-						
½"	4-6			4	6	-				
1"	8-12			8	12	-				
2"	16-24			16	24	-				
3"	24-36			24	36	-				
4"	32-48			32	48	-				
10 mtr				-						
2"	33-40			33	40	-				
3"	51-58			51	58	-				
6 mtr				-						
½"	4-7			4	7	-				
1"	10-13			10	13	-				
2"	20-25			20	25	-				
3"	30-36			30	36	-				
7	Adhesive Strength to steel			1400 – 2200 gm / 25mm	1400	2200	EN 1939:2003		1950gm/25mm	
	Instrument ID : KMS/QC/INST/001									
8	Adhesive coat weight			22 - 28 gm/m2	22	28	F2217/F2217M-13		25gm/m2	
	Instrument ID : KMS/QC/INST/003									

OPINION: The Above Sample Complies / Does Not Complies As per Finished product Specification QC/FPS/033.

Analyzed By: Signature QC Chemist

Date: 09/11/24

Approved by: Signature Plant Head

Date: 09/11/24