

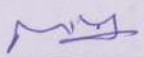


IBN HERBALS
(A Unit of Curetech Formulations (P) Ltd.)

Khasra no.63, Village-Juddi Kalan, Baddi-173205 (H.P.)

CERTIFICATE OF ANALYSIS (FINISHED PRODUCT)

Product Name	ACECLOHEAL PLUS ALU	A.R. No	IBNFP-1476/24
Generic Name	Aceclofenac & Paracetamol Tablets IP	Batch No.	IHPI24089
Mfg. Date	AUG.2024	Exp. Date	JUL.2026
Receiving Date	05.09.2024	Released Date	06.09.2024
Batch Size	10.0LAC.	Sample Qty.	60 TABS

TEST	SPECIFICATION	RESULTS
Description	Yellow coloured, elongated, biconvex, film coated tablets having plain on both sides.	Yellow coloured, elongated, biconvex, film coated tablets having plain on both sides.
Identification (By HPLC)	In the Assay, the principal peaks in the chromatogram obtained with the test solution correspond to the principal peaks in the chromatogram obtained with the reference solution (c).	In the Assay, the principal peaks in the chromatogram obtained with the test solution correspond to the principal peaks in the chromatogram obtained with the reference solution (c).
Average weight	0.7200 g $\pm$ 3%	0.7154 gm
Uniformity of weight	Not more than two of the individual tablet weights deviate from the average weight by more than $\pm$ 5.0% and none deviates by more than $\pm$ 10.0%	Min: -1.66% Max: +3.83%
Disintegration	NMT 30 minutes	04 Minutes 12 Seconds
Dissolution (By HPLC) Aceclofenac Paracetamol	Q. Not less than 70% Q. Not less than 70%	Min : 99.31% Max : 102.37% Min : 100.95% Max : 102.83%
Related substances (By HPLC)		
Paracetamol 4-aminophenol 4-chloroacetanilide	Not more than 0.1% Not more than 0.05%	Not detected Not detected
Aceclofenac Aceclofenac Impurity A Area of any other secondary peak Sum of area of all the secondary peaks excluding Impurity A	Not more than 5.0% Not more than 0.5% Not more than 2.0%	Not detected 0.36% 0.49%
Assay (By HPLC) Each film coated tablet contains:	Limit (%)	Result (mg) (%)
Aceclofenac IP.....100 mg	NLT 90.00 mg & NMT 110.00 mg	99.41 mg 99.4 %
Paracetamol IP.....325mg	NLT 292.5 mg & NMT 357.5 mg (90.00% to 110.0% of the L.A)	338.54 mg 104.2 %
Remark: In the opinion of the under signed above sample complies as per IP Specification.		
Prepared By 	Checked by 	Approved By 
Date 06-09-2024	Date 06.09.2024	Date 06/9/2024