

	KMS MANUFACTURING COMPANY			
	Document name:	FINISHED PRODUCT ANALYSIS REPORT		
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Product Name: Healing One Aid		C. No.: 251
Generic Name: SKIN BARRIER MICROPOROUS SURGICAL TAPE		
Mfg. Lic. No.: MFG/MD/2020/000125		Temp. range: 23(±5 °C)
Batch No.: 2411242	Packed Size: 1”(9.1m)	Actual Temp.: 24°C
Batch Size: 3470 Sqm	T.S. Qty: 10 Nos.	Humidity range: 59% (±10 %)
Mfg. Dt: NOV-2024	Exp. Dt: 3 Years	Actual Humidity: 58%
A.R. No.: F251/24-25	Passing Dt: 18/11/24	Sample Drawn by: Nilam

Sr. No.	Characteristic	Specification	Tolerance (Min)	Tolerance (Max)	Method of Inspection	Result
1	Description	Off-white in colour, adhesive, Micro porous, Non woven, hypoallergenic, easy to tear surgical tape roll with inside their respective PP/Paper core.	-	-	In House	Off-white in colour, adhesive, Micro porous, Non woven, hypoallergenic, easy to tear surgical tape roll with inside PP core.
2	General Appearance	Free From dust, Extraneous material & Surface defects	-	-	In House	Complies
3	Thickness	0.08 mm	0.05 mm	0.11 mm	In House	0.08mm
	Instrument ID : KMS/QC/INST/009					
4	Tape Width <					

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		4"	900-925cm	900	925		-			
		5 mtr					-			
		½"	500-525cm	500	525		-			
		1"	500-525cm	500	525		-			
		2"	500-525cm	500	525		-			
		3"	500-525cm	500	525		-			
		4"	500-525cm	500	525		-			
		10 mtr					-			
		2"	1000-1025cm	1000	1025		-			
		3"	1000-1025cm	1000	1025		-			
		6 mtr					-			
		½"	600-625cm	600	625		-			
		1"	600-625cm	600	625		-			
		2"	600-625cm	600	625		-			
		3"	600-625cm	600	625		-			
		6	Weight of Roll Instrument ID : KMS/QC/INST/ 003	9.0/9.1/9.14 mtr				In House	9.1mtr	
				Size	PP Core (gm)		PP Core (gm)		PP Core (gm)	PP Core
				1cm	7-9		7		9	-
				½"	7-9		7		9	-
1"	14-18			14	18	16.20gm				
2"	28-36			28	36	-				
3"	42-54			42	54	-				
4"	56-72			56	72	-				
5 mtr				-						
½"	4-6			4	6	-				
1"	8-12			8	12	-				
2"	16-24			16	24	-				
3"	24-36			24	36	-				
4"	32-48			32	48	-				
10 mtr				-						
2"	33-40			33	40	-				
3"	51-58			51	58	-				
6 mtr				-						
½"	4-7			4	7	-				
1"	10-13			10	13	-				
2"	20-25			20	25	-				
3"	30-36			30	36	-				
7	Adhesive Strength to steel			1400 – 2200 gm / 25mm	1400	2200	EN 1939:2003		1900gm/25mm	
	Instrument ID : KMS/QC/INST/001									
8	Adhesive coat weight			22 - 28 gm/m2	22	28	F2217/F221 7M-13		23gm/m2	
	Instrument ID : KMS/QC/INST/003									

OPINION: The Above Sample Complies / Does Not Complies As per Finished product Specification QC/FPS/033.

Analyzed by: Signature of Chemist

Date: 18/04/24

Approved by: Signature Plant Head

Date: 18/04/24