

	KMS MANUFACTURING COMPANY			
	Document name:	FINISHED PRODUCT ANALYSIS REPORT		
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	Rev.:	00	Rev. Date :	01/04/2023

Product Name: Healing One Aid			C. No.: 265
Generic Name: SKIN BARRIER MICROPOROUS SURGICAL TAPE			
Mfg. Lic. No.: MFG/MD/2020/000125			Temp. range: 23(±5 °C)
Batch No.: 2412256	Packed Size: 1/2", 2"(9.1m)		Actual Temp.: 24°C
Batch Size: 5160 Sqm	T.S. Qty: 15Nos.		Humidity range: 59% (±10 %)
Mfg. Dt: DEC-2024	Exp. Dt: 3 Years		Actual Humidity: 58%
A.R. No.: F265/24-25	Passing Dt: 04/12/24		Sample Drawn by: Nilam

Sr. No.	Characteristic	Specification	Tolerance (Min)	Tolerance (Max)	Method of Inspection	Result				
1	Description	Off-white in colour, adhesive, Micro porous, Non woven, hypoallergenic, easy to tear surgical tape roll with inside their respective PP/Paper core.	-	-	In House	Off-white in colour, adhesive, Micro porous, Non woven, hypoallergenic, easy to tear surgical tape roll with inside PP core.				
2	General Appearance	Free From dust, Extraneous material & Surface defects	-	-	In House	Complies				
3	Thickness	0.08 mm	0.05 mm	0.11 mm	In House	0.08mm				
	Instrument ID : KMS/QC/INST/009									
4	Tape Width Instrument ID : KMS/QC/INST /012	9.0/9.1/9.14 mtr				In House	9.1mtr			
		1cm	10mm	9	11		-			
		½"	12.5mm	11.5	13.5		12.5mm			
		1"	25mm	24	26		-			
		2"	50mm	48	52		50mm			
		3"	75mm	73	77		-			
		4"	100mm	97	103		-			
		5 mtr					-			
		½"	12.5mm	11.5	13.5		-			
		1"	25mm	24	26		-			
		2"	50mm	48	52		-			
		3"	75mm	73	77		-			
		4"	100mm	97	103		-			
		10 mtr					-			
		2"	50mm	48	52		-			
		3"	75mm	73	77		-			
		6 mtr					-			
		½"	12.5mm	11.5	13.5		-			
		1"	25mm	24	26		-			
		2"	50mm	48	52		-			
		3"	75mm	73	77		-			
		5	Length of Roll Instrument ID : KMS/QC/INST /012	9.0/9.1/9.14 mtr				In House	9.1mtr	
				1cm	900-925cm		900		925	-
				½"	900-925cm		900		925	911cm
1"	900-925cm			900	925	-				
2"	900-925cm			900	925	908cm				
3"	900-925cm			900	925	-				

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6	Weight of Roll Instrument ID : KMS/QC/INST/ 003	4"	900-925cm	900	925	In House	-
		5 mtr					-
		½"	500-525cm	500	525		-
		1"	500-525cm	500	525		-
		2"	500-525cm	500	525		-
		3"	500-525cm	500	525		-
		4"	500-525cm	500	525		-
		10 mtr					-
		2"	1000-1025cm	1000	1025		-
		3"	1000-1025cm	1000	1025		-
		6 mtr					-
		½"	600-625cm	600	625		-
		1"	600-625cm	600	625		-
		2"	600-625cm	600	625		-
		3"	600-625cm	600	625		-
		9.0/9.1/9.14 mtr					9.1mtr
		Size	PP Core (gm)	PP Core (gm)	PP Core (gm)		PP Core
		1cm	7-9	7	9		-
		½"	7-9	7	9		8.25gm
		1"	14-18	14	18		-
2"	28-36	28	36	32.55 gm			
3"	42-54	42	54	-			
4"	56-72	56	72	-			
5 mtr				-			
½"	4-6	4	6	-			
1"	8-12	8	12	-			
2"	16-24	16	24	-			
3"	24-36	24	36	-			
4"	32-48	32	48	-			
10 mtr				-			
2"	33-40	33	40	-			
3"	51-58	51	58	-			
6 mtr				-			
½"	4-7	4	7	-			
1"	10-13	10	13	-			
2"	20-25	20	25	-			
3"	30-36	30	36	-			
7	Adhesive Strength to steel	1400 – 2200 gm / 25mm	1400	2200	EN 1939:2003	1750gm/25mm	
	Instrument ID : KMS/QC/INST/001						
8	Adhesive coat weight	22 - 28 gm/m2	22	28	F2217/F221 7M-13	24gm/m2	
	Instrument ID : KMS/QC/INST/003						

OPINION: The Above Sample Complies / Does Not Complies As per Finished product Specification QC/FPS/033.

Analyzed By: Signature QC Chemist

Date: 04/12/24



Approved By: Signature Plant Head

Date: 04/12/24

